

APPLIANCE WIRING MATERIAL

Subj.758 Section 2 Page 20624

Issued:1989-09-20 Revised:2012-04-25

Style 20624 Bonded or laminated Flat Ribbon Cable

Rating 80 deg C, 60 Vac, Horizontal flame.

Conductor

42 AWG - 12 AWG material not specified. Flat or round conductors. Straight or irregular parallel in one plane. Flat conductors 1.0 - 10.0 mils thick, 3-100 mils wide.

(1) PVC, 3.5 mils minimum bonded each side, or (2) 0.8 mil minimum biaxially oriented PETP film bonded each side with 0.5 mil polyester adhesive

or (3) 0.8 mils minimum PETP film or flame

retardant polyester film and 0.5 mil minimum PVC

Insulation on each side of conductors laminated together. 10

mils minimum edge width and 3 mils minimum

between conductors. (4) 0.8 mils minimum polyimide film bonded on each side of conductors with 0.4 mil minimum polyester adhesive. Total

combined thickness shall be 1.2 mils minimum.

Assembly Two to 150 conductors

Shield Optional - Metal faced polyester tape. Drain wire

optional.

Standard Appliance Wiring Material UL 758.

Marking General.

Use Internal wiring of Class 2 circuits in electronic

equipment.

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